

## Technical Data Sheet

### repro

Reprofiling and coating mortar

SC-TD-AwaTec repro E-Rev 01

Issue: 06/2018

#### Product description

SC-AwaTec® „repro“ is a cement-based, polymer-modified one-component coating mortar for sewer construction and sewer rehabilitation.

#### Areas of application

- Wastewater and purification plants
- Coating of concrete and stonework manholes, storage basins and sewage drains
- Potable water systems (e.g. tanks)
- Potable water protection zones
- Filling of joints and repair of damaged areas
- Usable from pH 4 to 12 in municipal sewage

#### Properties

- Resistant to frost and de-icing salt
- High adhesive strength
- High bonding strength
- Purely inorganic
- Sulphate-resistant
- Impermeable to water, thus sealing against pressing groundwater
- XA3 to DIN 206-1
- Long-term sewage temperature up to 90 °C

#### Processing guidelines

##### Surface preparation

- The surface has to be free from loose particles, grease, oil, cement grout or any other adhesion-reducing substances.
- The surface may be concrete, brickwork or unglazed stoneware.
- Water jet or solid jet is required to prepare a suitable surface.
- The surface has to be pale damp, but essentially without a flowing water film.

##### Mixing

- Only mix using suitable stirring device.
- Water requirement: 14 % to 16 % per 25 kg-bag, corresponding to 3,6 to 4,0 litres of drinking water per 25 kg-bag.
- Prepare water, then steadily add mortar, while mixer running slowly.
- Mixing time: 4 to 5 minutes, until a uniform mixture is achieved.

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#### Processing time (open time)

- approx. 30 minutes (at 20 °C)
- Higher temperatures will shorten the open time, lower temperatures will prolong the open time.

#### Method of Application

- SC-AwaTec® „repro“ can be applied manually as well as in a wet spraying process or centrifugal process.
- For manual application of SC-AwaTec® „repro“, a bond coating of high plastic consistency has to be prepared. This is then worked into the pre-wetted surface by means of a wide paint brush or broom.

#### Post-treatment

- The surface coated with SC-AwaTec® „repro“ has to be protected against premature drying out by draught and heat. Post-treatment should last at least 7 days and correspond to DWA-M 143-17.
- Suitable post-treatment measures are fabric covering, plastic film, keeping the surface moist, or suitable curing agents.

#### Safety instructions

- Please observe the safety instructions and recommendations to be taken from the SC-AwaTec® Material Safety Data Sheet.

#### Technical properties

Compressive strength:	after 28 days approx. 50 N/mm <sup>2</sup>
Depth of water penetration:	watertight to DIN EN 12390-8
Consumption:	approx. 20 kg/m <sup>2</sup> at 10 mm layer thickness
Layer thickness:	10 to 20 mm per working cycle, max. layer thickness 100 mm
Granulation:	< 3 mm

#### Further characteristics

Colour shade:	grey
Unit size:	25 kg-bag
Processing temperature:	+5 °C to +30 °C
Storage:	dry
Shelf life:	12 months from date of manufacture

#### Remarks:

The indications contained in this technical product data sheet are product descriptions. They represent general information and are based on trials, tests and practical experience. The values are average values, determined at standardized climate to DIN EN 23270 (23°C/50% r.F.). Deviations cannot be ruled out. When applying our mortars, the individual processing guidelines, relevant directives, recommendations and standards have to be observed. In any case, generally recognized standards of technology have to be respected and adhered to. If necessary, tests should be carried out prior to specific applications. We reserve the right to amend technical details at any time. With this issue, all previous technical data sheets become invalid. Issue: 06/2018